Basic Collision Repair

Lab Exam Rating Sheet

Name:		
Items Evaluated	Possible Points	Actual Points
Safety Safety Glasses Dust Mask Hearing Protection Clothing Gloves	20	
Proper use of tools Hammer Dolly File Grinder DA	20	
Metal Straightening Time spent Quality of work Stretched metal	20	
Polyester filler – Mixing Application Sanding	20	
Overall appearance Completion of repair Final Appearance Sand scratches evident Pin holes Uneven surface/undercut	20	
<u>Total</u> :	100	

1. S	oft s	skills a	re:	
	A)	0	The ability to work with your hands	
I	B)	0	Personal qualities, habits, attitudes, and social graces that make up a person	
(C)	0	Hereditary	
	D)	0	The technical skills you learned in your school shop	
2. M	lost	compa	anies hire you right on the spot if they like you.	
	A)	0	True	
1	B)	0	False	
3. Ir self.	n an	interv	riew, it's best to be unprepared and "wing it" because the employer will see your true	
,	A)	0	True	
1	B)	0	False	
4. Ir	4. In a first interview, an inappropriate question for you to ask is:			
,	A)	0	What technical skills are important for this position?	
I	B)	0	What does this shop do to ensure a safe workplace?	
(C)	0	How much money will I make, and how much time off will I have?	
	D)	0	Will I receive on-the-job training?	
5. Fe	ede	ral law	regulates the types of questions employers can ask you during an interview.	
	A)	0	True	
	B)	0	False	
6. TI	han	k-you	notes are important after an interview because they:	
	A)	0	Show you are interested in the job	
I	B)	0	May help differentiate you from the next person	
(C)	0	Show you care that someone took the time to interview you	
	D)	0	All of the above	
7. TI	he r	nost in	nportant thing you can do in an interview is:	
	A)	0	Act cocky	
1	B)	0	Talk a lot	

C)	0	Listen	
D)	0	Have a serious face	
Which i	Which items should you take to an interview?		
A)	0	Resume	
B)	\circ	Pen and paper	
C)	0	S/P2 certificate	
D)	0	All of the above	
9. Which of the following should you NOT wear to an interview?			
A)	0	Clean shoes	
B)	\circ	Your lucky stained t-shirt	
C)	0	Collared shirt	
D)	0	Nice pants	
10. Take your cell phone and answer phone calls during an interview so the potential employer knows you are important.			
A)	0	True	
B)	0	False	

CRTN 125

Intermediate Automotive Refinishing

Lab Exam

Spring 2018

	Spring 2018		
Name:			
	Please write legibly. Each station is worth 20 points. If you need more room, write on the back of this page. Stations are timed at 10 minutes each.		
	Using the materials supplied, please mask the window with your name on it. You aded on use of materials, neatness, exposed edges, tape on painted surfaces.		
Station 2.	Please record the following information using the vehicle and color books provided		
a.	Production date – month year		
b.	Paint Code		
c.	Location of paint code		
d.			
e.	Paint Mfg. part number		
inside the	Using the Mil gauge and panels provided, record the thickness of the paint finish taped off square. Also, indicate if it is within limits to be refinished (acceptable) or be stripped (not acceptable).		
	Mils Acceptable or Not Acceptable		
a.			
b.			
C.			
d.			
e.			
-			

Station 4. Using the examples of paint problems provided, fill in the requested information:

Paint Problem

a.	
b.	
c.	
d.	
_	

Cause

- a. Wrong thinner or reducer, excessive film build, insufficient air flow in booth
- b. Applying additional coats without proper flash times, gun too close
- c. Under reduced paint, lack of flow, improper air pressure, wrong reducer
- d. Spraying over incompatible materials, recoating uncured finish, exceeding flash times
- e. Improper cleaning of surfaces, contaminated air lines

Prevention

- a. Apply recommended thickness, allow primer to dry properly(do not fan), do not pile on coats, allow proper flash time
- b. Do not pile on coats, use proper gun pressure and technique, use correct reducer
- c. Mix correctly, use correct reducers, allow proper dry times, avoid extreme temperatures
- d. Do not exceed recoat times, use waterborne sealer, avoid excessive coats of finish
- e. Clean surfaces thoroughly, use separator on air lines

Remedy

- a. Sand affected areas, reprime and block, refinish properly
- b. Sand and buff or if extreme, sand and refinish with basecoat/clearcoat
- c. Sand and refinish or color sand and buff
- d. Remove affected paint and refinish
- e. Use paint additive, sand out/clean/refinish if severe, apply mist coats

Station 5. You are going to mix a clearcoat that has a reduction ratio of 4:1:1. You need a total of 18 ounces. Using the provided mixing cup, fill in the information requested:

	a.	What number do you fill to with clear, activator and reducer to give you a total of 18oz?
	b.	How many ounces of clear will you pour?
	c.	How many ounces of activator will you pour?
	d.	How may ounces of reducer will you pour?
	e.	18oz equals how many pints? Circle one only.
1 p	int	
1 p	int 2	2oz
2 p	ints	
1 p	int 8	Boz
2 p	ints	2oz
1 p	int 4	4oz
3 p	ints	
1 p	int :	10oz

CRTN 201

Plastic Repair Quiz

Name	e:
1.	Tech A says that heating and reshaping can be done after plastic repair adhesive repairs have been completed. Tech B says that all thermoset plastic can be heated and reshaped. Who is correct? A. A only B. B only C. Both A nad B D. Neither A nor B
2.	Tech A says that ISO codes are helpful to identify the type of plastic, but their use may not be consistent. Tech B says that ISO codes may show the type of plastic blend that the part is made from. Who is correct? A. A only B. B only C. Both A and B D. Neither A nor B
3.	Tech A says that leveling the plungers on a dual cartridge should always be done before the static mixer is attached. Tech B says that it is acceptable to intermix different product makers plastic repair adhesive and adhesion promoters. Who is correct? A. A only B. B only C. Both A and B D. Neither A nor B

4. Tech A says that a solvent based cleaner is used to clean sanding dust from the repair area before applying any plastic repair adhesive.
Tech B says that the longer the plastic repair adhesive is allowed to cure, the better the bond with the plastic.
Who is correct?
A. A only

- B. B only
- C. Both A and B
- D. Neither A nor B
- 5. After sanding the filler during a one sided SMC fender repair, the repair area should be:
 - A. Cleaned with a vacuum
 - B. Cleaned with a solvent based cleaner
 - C. Washed with soap and water
 - D. Coated with an adhesion promoter
- 6. An SMC deck lid has exposed fibers in the damaged area.

Tech A says that masking tape may be needed to cover the damage during the initial cleaning process.

Tech B says that the solvent may wick into SMC fibers.

Who is correct?

- A. A only
- B. Bonly
- C. Both A and B
- D. Neither A nor B
- 7. When welding plastic, the welding rod must be compatible with the base material in order for the strength, hardness, and flexibility of the repair to be the same as the part.
 - A. True
 - B. False
- 8. ____ uses a tool with an electric heating element to produce hot air (450-650 degrees) that blows through a nozzle and onto the plastic.
 - A. Ultrasonic welding
 - B. Melt-flow plastic welding
 - C. Hot-air plastic welding
 - D. Drill welding

- 9. All plastics can be welded.
 - A. True
 - B. False
- 10. The term Most Likely used to describe surface damage that does not penetrate or fracture the back of the panel is:
 - A. Cosmetic damage
 - B. Single sided damage
 - C. Exterior damage
 - D. Structural damage

Name:		Class:	Date:
CRTN 102 Quiz			
Indicate whether the state	ement is true or false.		
1. A paper filter that a. True b. False	fits over your nose and	mouth to block small airborne	particles is called a mist respirator.
2. Asphyxiation results a. True b. False	ults when electricity pass	ses through a person's body.	
3. To check for air l a. True b. False	eaks, a respirator fit test	should be done prior to using	the respirator.
	s the material or waste fa ntaneously ignite.	ails the ignitability test if it is a	liquid with a flash point above 140°F or a
Indicate the answer choice	ce that best completes t	the statement or answers the	question.
a. Reactivity	nen excess current cause	es wiring to overheat, melt, and	d burn.
6 contains ca a. Vapor c. Asbestos dust	ncer-causing agents. b. Spray mist d. Carbon monoxide		
7. All of the following a. purple K dry control c. foam	hemical b. water	extinguisher that should be use ose dry chemical	ed in a class A fire EXCEPT:
8. All of the followinga. carbon dioxidec. standard dry cl	b. foam	extinguisher used in a class C ose dry chemical	fire EXCEPT:
than 100 times pr a. ignitability l	•	materials that leach one or mor andard concentrations is:	re heavy metals in concentrations greater
Enter the appropriate wo	rd(s) to complete the st	tatement.	
10.	is an inv	risible, odorless, but deadly ga	ıs!

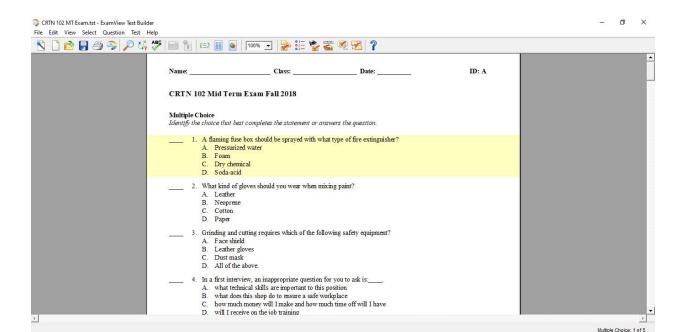
Name: Class: Date:	
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CRTN 102 Quiz

Answer Key

- 1. False
- 2. False
- 3. True
- 4. False
- 5. b
- 6. c
- 7. a
- 8. b
- 9. d
- 10. Carbon monoxide

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Total questions on test: 50

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Instructions for Capstone Experience

CRTN230 Collision Estimating & Repair

- 1. Groups will be assigned by instructor
- 2. All work will be graded as a group but, requires participation of everyone in group. One person can bring down the grade for the group.
- 3. Each group will prepare a handwritten estimate using the guides provided.
 - a. You may NOT use estimating software or obtain outside help (i.e. boss, relatives, friends) to assist in the preparation of the estimate.
 - b. Estimate must be complete and legible.
- 4. You must indicate replacement cost of the vehicle. You may research current dealer prices, Craigslist, E-bay, etc. You must provide at least 3 different sources of where you obtained prices and availability. Please also include current retail price per NADA price guide. All pricing and availability MUST be local.
- 5. Is the vehicle totaled? At what price is the vehicle considered a total loss using a threshold of 75%?
- 6. Are LKQ parts available to return the vehicle to pre-accident condition? What is the cost difference to repair vehicle with LKQ parts vs. new, OEM parts. Provide supplier name, phone and location as well as price and condition of used parts. NO online vendors, i.e. Rock Auto, eBay, Craigslist, etc.
- 7. Each group will list the following in order to complete the repair:
 - a. Special tools and equipment needed.
 - b. Training, certification and experience needed by the technician.
 - c. Types of supplies and paint. Explain why you chose the type you listed.
 - d. Safety and environmental considerations.

 These can be put in list form. You will explain your decisions in the Oral presentation.
 - e. Using the Alldata Collision and the I-Car website, provide cautions, instructions, and any other important information needed to complete a safe, reliable repair.
- 8. Estimate info Labor rates for both repair/refinish labor is \$45.00 per hour. Refinish materials cost is \$24.00 per refinish hour. No sales tax. Use attached sheet for further information.
- 9. Each group will prepare a typed repair procedure according to the attached information sheet. Report will be at least 2-3 pages, no double spacing, font size 12.
- 10. Each group will complete an oral presentation to the class at the end of the semester. You may use notes which, will be turned in as part of your project.

- 11. Rubrics for the four portions of the Capstone are attached. It will cover the following:
 - a. Written Report worth a max. 20 pts.
 - b. Oral Presentation worth a max. 28 pts.
 - c. Estimate worth a max. 20pts.
 - d. Information from items 4, 5, 6, & 7 worth a max. 12pts.

Grading will be:

$$80 - 71pts = A$$

$$70 - 61pts = B$$

$$60 - 51pts = C$$

$$50 - 41pts = D$$

$$40 - 31pts = F$$

I will be available for questions and help during posted office hours. You can also e-mail questions as needed.

*Due date: April 25, 2017

*Presentations: May 2, 2017 10am

*subject to change